

By: Representatives Vines, Cozart, Rushing, Gates

## HOUSE RESOLUTION

TO RECOGNIZE CHRIS POLYCHRON AS THE 2015 PRESIDENT OF  
THE NATIONAL ASSOCIATION OF REALTORS AND ACKNOWLEDGE  
HIS ACHIEVEMENTS.

### Subtitle

TO RECOGNIZE CHRIS POLYCHRON AS THE 2015  
PRESIDENT OF THE NATIONAL ASSOCIATION OF  
REALTORS AND ACKNOWLEDGE HIS  
ACHIEVEMENTS.

WHEREAS, Chris Polychron, from Hot Springs, Arkansas, is an executive broker with 1st Choice Realty in Hot Springs, specializing in residential brokerage; and

WHEREAS, Mr. Polychron has been a realtor for 27 years and holds the professional designations of Graduate, Realtor Institute, Certified Residential Specialist, and Certified International Property Specialist; and

WHEREAS, the National Association of Realtors, known as the "Voice for Real Estate", is America's largest trade association, representing 1 million members involved in all aspects of the residential and commercial real estate industries; and

WHEREAS, Mr. Polychron has served on the National Association of Realtors Board of Directors since 2002, was the 2005 Regional Vice President for Region IX serving Arkansas, Kansas, Missouri and Oklahoma, and this year will serve as the 2015 president of the National Association of Realtors; and



WHEREAS, Mr. Polychron has served on numerous national committees, was the association's first Member Mobilization Chair in 2008, and was an association liaison to State and Political Issues in 2009; and

WHEREAS, Mr. Polychron was chosen as Arkansas' Realtor of the Year in 1996, served as president of the Hot Springs Board of Realtors in 1996, and served as president of the Arkansas Realtors Association in 2003, a group in which he previously served as president-elect and secretary-treasurer; and

WHEREAS, Mr. Polychron is active in the Hot Springs community and is a member of the Greater Hot Springs Chamber of Commerce Transportation Committee,

NOW THEREFORE,

BE IT RESOLVED BY THE HOUSE OF REPRESENTATIVES OF THE NINETIETH GENERAL ASSEMBLY OF THE STATE OF ARKANSAS:

THAT the House of Representatives recognizes and congratulates Mr. Chris Polychron as the 2015 President of the National Association of Realtors and acknowledges his contributions.

BE IT FURTHER RESOLVED THAT upon adoption of this resolution, an appropriate copy be provided to Mr. Polychron by the Chief Clerk of the House of Representatives.